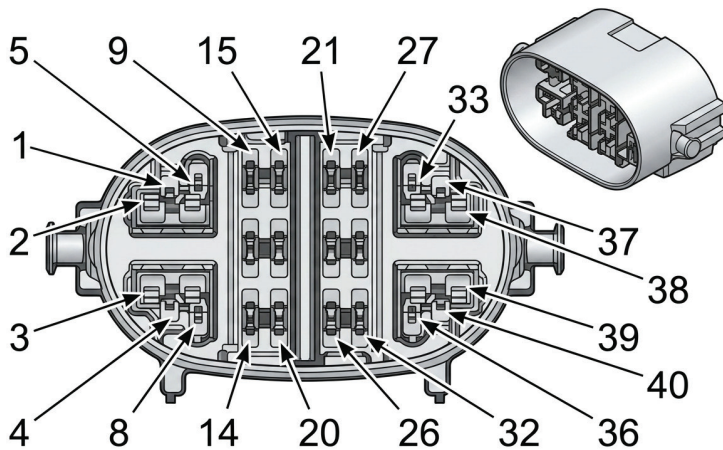




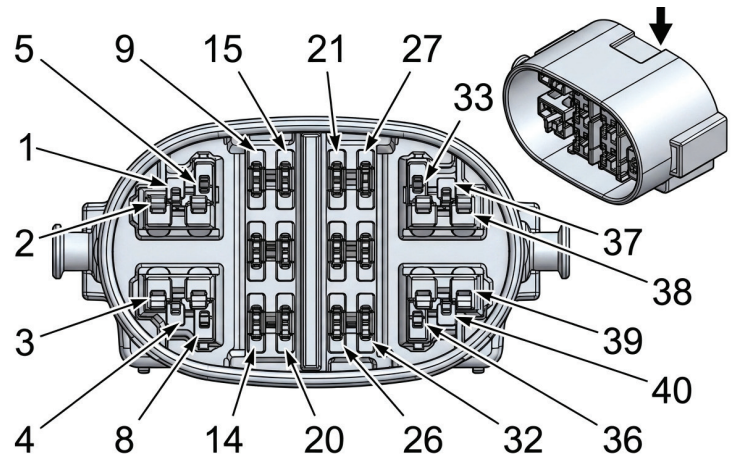
LMM Alternate Firing Cam Wiring Instructions

- **Factory Firing Order: 1-2-7-8-4-5-6-3**
- **Alternate Firing Order: 1-5-6-3-4-2-7-8**



For the 40 Pin **GRAY** Engine Connector, switch the following pins:

Pin 7 (Yellow w/ Black Stripe) with **Pin 34**
(Orange w/ Black Stripe)



For the 40 Pin **BLACK** Engine Connector, switch the following pins:

Pin 6 (Pink w/ Black Stripe) with **Pin 35**
(Blue w/ White Stripe)

Pin 7 (Green w/ Black Stripe) with **Pin 34**
(Tan w/ White Stripe)

Fuel Rate Programing Instructions:

- The injector in location Cylinder 1 will have its flow rate entered into Cylinder 1 on your programming tool.
- The injector in location Cylinder 5 will have its flow rate entered into Cylinder 2 on your programming tool.
- The injector in location Cylinder 8 will have its flow rate entered into Cylinder 3 on your programming tool.
- The injector in location Cylinder 4 will have its flow rate entered into Cylinder 4 on your programming tool.
- The injector in location Cylinder 2 will have its flow rate entered into Cylinder 5 on your programming tool.
- The injector in location Cylinder 7 will have its flow rate entered into Cylinder 6 on your programming tool.
- The injector in location Cylinder 6 will have its flow rate entered into Cylinder 7 on your programming tool.
- The injector in location Cylinder 3 will have its flow rate entered into Cylinder 8 on your programming tool.