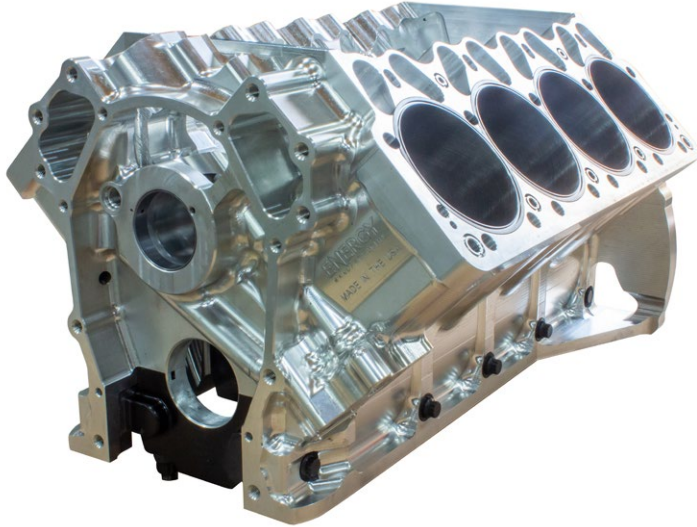


# ENERGY

## ALCOHOL HEMI BILLET ENGINE BLOCK



Deck Height	Cam Height	Main Size	Part #
10.225	+.250	STD	400-901
10.725	+.250	STD	400-902
10.825	+.250	STD	400-903



### Alcohol Hemi Billet Standard Features

- Deck Heights: 10.225, 10.725, or 10.825
- Cylinder Bore Spacing: Standard
- Cylinder Bore Sizes: 4.187 to 4.468
- Sleeve Protrusion: .003"/.0045"
- Cylinder Head Fastening per Deck: (13) 9/16-12 studs & (4) 7/16 bolt clearance holes. Standard pattern
- Cam Height: Raised 0.250"
- Cam Bore Sizes: 54mm Babbitt, 55mm Babbitt, 55mm Roller/60mm Babbitt, or 60mm Roller/ 65mm Babbitt, delivered finish honed
- Lifter Bore Configurations(s): OEM, 1.90 Spread, 2.00 Spread
- Lifter Bore Style/Size: .904 Aluminum, 1.000 Aluminum, .904 / .937 Bush Standard, .937 Bush Standard, .937 Bush Keyway, or 1.060 in Aluminum ready for bushing. Delivered finish honed Alternate size / style available at an additional charge.
- Crank Bore: Standard
- Main Cap Material: Billet Aluminum
- Main Cap Fastening (2) 9/16 Doweled Vertical Studs, (2) 7/16 cross bolts
- Stroke Clearance: 4.750" max in aluminum, sleeves notched for 4.500" stroke will require hand clearance for anything larger.
- Timing Drive: Alcohol Hemi

### Ready to ship:

- +.250 cam height
- Crank finish honed
- 60mm babbitt cam bore, bearings installed & pinned
- 1.00 lifters aluminum, finished
- 2.00" space lifter pattern
- Finish honed 4.468" sleeves
- Sleeve protrusion .0035"
- Head Studs: Included with block
- Head Pattern: OEM



**ENERGY MANUFACTURING, LTD.**

1830 Old Oak Harbor Road | Fremont, Ohio 43420 | (419) 355-9304

**energymanufacturing.com - info@energymanufacturing.com**