

# BIG BLOCK FORD



Callies offers high quality domestically produced Ultra, Magnum XL and Magnum crankshafts and connecting rods for the entire line of Ford V8 engines that are targeted for high HP / high torque applications. Callies crankshafts for the Ford 460 are made with 3.018 inch long gear and damper fit post lengths. Our Ford 460 shafts are machined with dual damper keyways for blower applications.

## Ford 460 Ultra Billet UB

Available Options & Standard Features

- Stroke range of 3.625" to 5.300"
- Various post keyway configurations available
- Rod journal sizes: 2.100", 2.200"
- Main journal sizes: Ford 460
- 8 or 6 counterweight designs
- Shipped complete with no drill balance included
- Aero efficient Ultra-Shed counterweight profiling is standard
- Aero shed super finishing included with all Ultra billets
- All Big Block Ford Ultra billet crankshafts are produced from TimkenSteel 4330v alloy steel
- Short damper fit (High Performance Style)



## Ford 460 Magnum Billet

Stroke:	Main:	Pin:	Cammed for Rod Length	Part #
3.625	3.000	2.200	6.700	9GH-H2@-MB
4.150	3.000	2.200	6.700	9G2-H2@-MB
4.300	3.000	2.200	6.700	9G4-H2@-MB

## Ford 460 Magnum Billet

**Average weight: 79 lbs.**

Standard Features

- Fully counterweighted (8 counterweight design)
- Machined with BBC post length & diameter
- Stroke range 3.625" to 5.000"
- Gun Drilled mains and lightened rods
- Perma Case deep nitride, 4340 steel
- Dual post keyways

Stroke:	Main:	Pin:	Cammed for Rod Length	Part #
4.500	3.000	2.200	6.700	9GQ-H2@-MB
4.750	3.000	2.200	6.700	9GS-H2@-MB

## Ford 460 Magnum

**Average weight: 68 lbs.** Standard Features

- Gun drilled mains
- Single 3/16 (Align- Ease) keyway with lead in witness mark with additional 1/4 key-way
- Short damper fit (High Performance Style)
- Heat Treatment = Perma Case Deep Nitride Options
- Full internal balance available



## Ford 460 Magnum

Stroke:	Main:	Pin:	Cammed for Rod Length	Part #
4.150	3.000	2.200	6.700	992-H29-MG
4.300	3.000	2.200	6.700	994-H29-MG

Stroke:	Main:	Pin:	Cammed for Rod Length	Part #
4.500	3.000	2.200	6.700	99Q-H29-MG
4.750	3.000	2.200	6.700	99S-H29-MG

## Ford 460-429 Ultra I-Beam - Rated for 2,000 HP

Length	Journal	Typ. Wt.	Part #
6.700	2.200	826g.	U15814
6.800	2.200	828g.	U15816



## Ford 460-429 Ultra H-Beam - Rated for 2,000 HP

Length	Journal	Typ. Wt.	Part #
6.700	2.200		U16650
6.800	2.200		U16660

\* Pistons, Bearings and Cam Cores also available.